

**The Genuine. The Original.**



SECTION 08 36 00

SECTIONAL OVERHEAD DOORS  
522 SERIES ALUMINUM SECTIONAL OVERHEAD DOORS

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**\*\* NOTE TO SPECIFIER \*\* Overhead Door Corporation; Commercial Sectional Overhead Door products.**

This section is based on the products of Overhead Door Corporation, which is located at:  
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[click Here] for additional information.

Overhead Door Corporation pioneered the upward-acting door industry, inventing the first upward-acting door in 1921 and the first electric door opener in 1926. Today, we continue to be the industry leader through the strength of our product innovation, superior craftsmanship and outstanding customer support, underscoring a legacy of quality, expertise and integrity. That's why design and construction professionals specify Overhead Door Corporation products more often than any other brand.

This specification includes Overhead Door Corporation Commercial Sectional Overhead Door products including Insulated Sectional Overhead Doors, Steel Sectional Overhead Doors, Glazed Aluminum Sectional Overhead Doors, and Knockout Sectional Overhead Doors. Contact Overhead Door for support in selecting doors to meet your criteria.

#### PART 1 GENERAL

##### 1.1 SECTION INCLUDES

**\*\* NOTE TO SPECIFIER \*\* Delete items below not required for project.**

- A. Glazed Aluminum Sectional Overhead Doors. Model 522

##### 1.2 RELATED SECTIONS

**\*\* NOTE TO SPECIFIER \*\* Delete any sections below not relevant to this project; add others as required.**

- A. Section 03300 - Cast-In-Place Concrete: Prepared opening in concrete. Execution requirements for placement of anchors in concrete wall construction.
- B. Section 04810 - Unit Masonry Assemblies: Prepared opening in masonry. Execution requirements for placement of anchors in masonry wall construction.
- C. Section 05500 - Metal Fabrications: Steel frame and supports.
- D. Section 06114 - Wood Blocking and Curbing: Rough wood framing and blocking for door opening.
- E. Section 07900 - Joint Sealers: Perimeter sealant and backup materials.
- F. Section 08710 - Door Hardware: Cylinder locks.
- G. Section 09900 - Paints and Coatings: Field painting.
- H. Section 11150 - Parking Control Equipment: Remote door control.
- I. Section 16130 - Raceway and Boxes: Empty conduit from control station to door operator.
- J. Section 16150 - Wiring Connections: Electrical service to door operator.

### 1.3 REFERENCES

**\*\* NOTE TO SPECIFIER \*\* Delete references from the list below that are not actually required by the text of the edited section.**

- A. ANSI/DASMA 102 - American National Standard Specifications for Sectional Overhead Type Doors.

### 1.4 DESIGN / PERFORMANCE REQUIREMENTS

**\*\* NOTE TO SPECIFIER \*\* Edit the following paragraph for power operators as required. Delete if not required.**

- A. Wiring Connections: Requirements for electrical characteristics.
  - 1. 115 volts, single phase, 60 Hz.
  - 2. 230 volts, single phase, 60 Hz.
  - 3. 230 volts, three phase, 60 Hz.
  - 4. 460 volts, three phase, 60 Hz.
- B. Single-Source Responsibility: Provide doors, tracks, motors, and accessories from one manufacturer for each type of door. Provide secondary components from source acceptable to manufacturer of primary components.

### 1.5 SUBMITTALS

- A. Submit under provisions of Section 01300.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
  - 1. Preparation instructions and recommendations.
  - 2. Storage and handling requirements and recommendations.
  - 3. Installation methods.

- C. Shop Drawings: Indicate plans and elevations including opening dimensions and required tolerances, connection details, anchorage spacing, hardware locations, and installation details.
- D. Manufacturer's Certificates: Certify products meet or exceed specified requirements.
- E. Operation and Maintenance Data.

#### 1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section with minimum five years documented experience.
- B. Installer Qualifications: Authorized representative of the manufacturer with minimum five years documented experience.
- C. Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories, Inc. acceptable to authority having jurisdiction as suitable for purpose specified.

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened labeled packaging until ready for installation.
- B. Protect materials from exposure to moisture until ready for installation.
- C. Store materials in a dry, ventilated weathertight location.

#### 1.8 PROJECT CONDITIONS

- A. Pre-Installation Conference: Convene a pre-installation conference just prior to commencement of field operations, to establish procedures to maintain optimum working conditions and to coordinate this work with related and adjacent work.

#### 1.9 WARRANTY

**\*\* NOTE TO SPECIFIER \*\* Warranty for Series 418, 422, 426, 432, 416, 429, 424, 430, 511 and 521 commercial sectional doors is 1 Year and covered under General Conditions of Contract.**

**\*\* NOTE TO SPECIFIER \*\* Include the following warranty paragraph for Thermacore® Series 850, 591, 592, 593, 594, 596, or 599 commercial sectional doors and model RSX®, RMX®, or RHX® commercial door operators provided together as a System.. Delete if not applicable.**

- A. Warranty: Manufacturer's limited door and operators System warranty for 10 year against delamination of polyurethane foam from steel face and all other components for 3 years or 20,000 cycles, whichever comes first.

**\*\* NOTE TO SPECIFIER \*\* Include the following warranty paragraph for Thermacore® Series 598 commercial sectional doors and model RSX®, RMX®, or RHX® commercial door operators provided together as a System.. Delete if not applicable.**

- B. Warranty: Manufacturer's limited door and operators System warranty for 8 year against delamination of polyurethane foam from steel face and all other components for 3 years or 20,000 cycles, whichever comes first.

**\*\* NOTE TO SPECIFIER \*\* Include the following warranty paragraph for 470 Series Insulated Steel Doors. Delete if not applicable.**

- C. Warranty: Manufacturer's limited door and operators System warranty for 10 years against delamination of polystyrene foam from steel face.

## PART 2 PRODUCTS

### 2.1 MANUFACTURERS

- A. Acceptable Manufacturer: Overhead Door Corporation, 2501 S. State Hwy. 121, Suite 200, Lewisville, TX 75067. ASD. Tel. Toll Free: (800) 275-3290. Phone: (469) 549-7100. Fax: (972) 906-1499. Web Site: [www.overheaddoor.com](http://www.overheaddoor.com). E-mail: [arcat@overheaddoor.com](mailto:arcat@overheaddoor.com).

**\*\* NOTE TO SPECIFIER \*\* Delete one of the following two paragraphs; coordinate with requirements of Division 1 section on product options and substitutions.**

- B. Substitutions: Not permitted.
- C. Requests for substitutions will be considered in accordance with provisions of Section 01600.

**\*\* NOTE TO SPECIFIER \*\* Overhead Door Corporation Model 850 Thermacore® XP Insulated Steel Doors are available up to a maximum width of 40 feet 2 inches and a maximum height of 24 feet 1 inch. Edit as required to suit project requirements.**

### 2.2 GLAZED ALUMINUM SECTIONAL OVERHEAD DOORS

**\*\* NOTE TO SPECIFIER \*\* Overhead Door Corporation 511 Series Aluminum Doors are available up to a maximum width of 16 feet 2 inches and a maximum height of 16 feet 1 inch. Edit as required to suit project requirements.**

- A. Glazed Sectional Overhead Doors: 522 Series Aluminum Doors by Overhead Door Corporation.
  - 1. Door Assembly: Stile and rail assembly of aluminum alloy 6063-T6, 1-3/8 inch thick stiles and rails, ¼" tempered glass
  - 2. Rails: Top and bottom rails with 3-1/2 inches wide, lower intermediate rail 1-3/8 inches, upper rail 1-5/8 inches, minimum wall thickness 0.062 inch, bottom and lower intermediate rails with glass ledge
    - a. Stiles: Top, bottom, and end stiles are 3-1/2 inches wide, center stile 3 inches wide, minimum wall thickness 0.062 inch.
    - b. Springs:

**\*\* NOTE TO SPECIFIER \*\* Select one of the following paragraphs and delete the ones not required. 10,000 cycles are standard.**

- 1) Standard cycle spring: 10,000 cycles.
- 2) High cycle spring: 25,000 cycles.
- 3) High cycle spring: 50,000 cycles.
- 4) High cycle spring: 75,000 cycles.
- 5) High cycle spring: 100,000 cycles.

- c. Glazing:

**\*\* NOTE TO SPECIFIER \*\* Select one of the following glazing paragraphs and delete those not required.**

- 1) 1/4 inch (6 mm) White Opaque Tempered glass
- 2) 1/4 inch (6 mm) Black Opaque Tempered glass
- 3) 1/4 inch (6 mm) Mirrored Gray Tempered glass

- 4) 1/4 inch (6 mm) Mirrored Bronze Tempered glass
- 5) 1/4 inch (6 mm) Translucent Black Tempered glass

**\*\* NOTE TO SPECIFIER \*\* Select one of the following finish paragraphs and delete those not required.**

3. Finish and Color:
  - a. Anodized Finish: Black anodized
  - b. Anodized Finish: Bronze anodized
  - c. Powder Coating Finish: White powder coat
  - d. Powder Coating Finish: Black powder coat
  - e. Powder Coating Finish: Bronze powder coat

**\*\* NOTE TO SPECIFIER \*\* The following paragraph is optional. Contact the manufacturer for additional information regarding the options available. Include the Design/Performance Requirements in Part 1 of this specification.**

4. Hardware: Black and white powder coated steel hinges and fixtures. Ball bearing rollers with hardened steel races.
5. Lock:

**\*\* NOTE TO SPECIFIER \*\* Select one of the following paragraphs and delete the ones not required. Interior mounted slide lock is standard.**

- a. Interior mounted slide lock.
- b. Interior mounted slide lock with interlock switch for automatic operator.
6. Weatherstripping:

**\*\* NOTE TO SPECIFIER \*\* Select the seals required from the following paragraphs and delete those not required. Bottom seal is standard, jamb seals and head seals are optional.**

- a. Flexible bulb-type strip at bottom section.
- b. Flexible Jamb seals.
- c. Flexible Header seal.
7. Track: Provide track as recommended by manufacturer to suit loading required and clearances available.

**\*\* NOTE TO SPECIFIER \*\* Edit the following track size and type paragraphs as required and delete the ones not required.**

- a. Size:
  - 1) 2 inch (51 mm).
  - 2) 3 inch (76 mm).
- b. Type:
  - 1) Standard lift.
  - 2) Vertical lift.
  - 3) High lift.
  - 4) Low headroom.
  - 5) Follow roof slope.

**\*\* NOTE TO SPECIFIER \*\* Select one of the following paragraphs as required and delete the one not required. Horizontal track applies to standard lift, high lift, low headroom and follow-the-roof designs only.**

- c. Horizontal track shall be reinforced with continuous angle of adequate length and gauge to minimize deflection.
- d. Vertical track shall be graduated to provide wedge type weathertight closing with continuous angle mounting for steel or wood jambs, and shall be fully adjustable to seal door at jambs.

**\*\* NOTE TO SPECIFIER \*\* Select one of the following Operation paragraphs and delete the ones not required. Manual pull rope is standard.**

8. Manual Operation: Pull rope.
9. Manual Operation: Chain hoist.
10. Electric Motor Operation: Provide UL listed electric operator, size and type as recommended by manufacturer to move door in either direction at not less than 2/3 foot nor more than 1 foot per second. Operator shall meet UL325/2010 requirements for continuous monitoring of safety devices.

- a. Entrapment Protection: Required for momentary contact, includes radio control operation.

**\*\* NOTE TO SPECIFIER \*\* Select one of the following protection paragraphs and delete those not required.**

- 1) Pneumatic sensing edge up to 18 feet (5.5 m) wide. Constant contact only complying with UL 325/2010.
- 2) Electric sensing edge monitored to meet UL 325/2010.
- 3) Photoelectric sensors monitored to meet UL 325/2010.

- b. Operator Controls:

**\*\* NOTE TO SPECIFIER \*\* Select one of the following control paragraphs and delete those not required.**

- 1) Push-button operated control stations with open, close, and stop buttons.
- 2) Key operated control stations with open, close, and stop buttons.
- 3) Push-button and key operated control stations with open, close, and stop buttons.

**\*\* NOTE TO SPECIFIER \*\* Select one of the following mounting paragraphs and delete the one not required.**

- 4) Flush mounting.
- 5) Surface mounting.

**\*\* NOTE TO SPECIFIER \*\* Select one of the following mounting location paragraphs and delete those not required.**

- 6) Interior location.
- 7) Exterior location.
- 8) Both interior and exterior location.

**\*\* NOTE TO SPECIFIER \*\* Select special operation features from the following paragraphs and delete those not required. Delete entirely if not required.**

- c. Special Operation:

- 1) Pull switch.
- 2) Vehicle detector operation.
- 3) Radio control operation.
- 4) Card reader control.
- 5) Photocell operation.
- 6) Door timer operation.
- 7) Commercial light package.
- 8) Explosion and dust ignition proof control wiring.

## PART 3 EXECUTION

### 3.1 EXAMINATION

- A. Do not begin installation until openings have been properly prepared.
- B. Verify wall openings are ready to receive work and opening dimensions and tolerances are within specified limits.
- C. Verify electric power is available and of correct characteristics.
- D. If preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

### 3.2 PREPARATION

- A. Clean adjacent surfaces thoroughly prior to installation.

- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

### 3.3 INSTALLATION

- A. Install overhead doors and track in accordance with approved shop drawings and the manufacturer's printed instructions.
- B. Coordinate installation with adjacent work to ensure proper clearances and allow for maintenance.
- C. Anchor assembly to wall construction and building framing without distortion or stress.
- D. Securely brace door tracks suspended from structure. Secure tracks to structural members only.
- E. Fit and align door assembly including hardware.

**\*\* NOTE TO SPECIFIER \*\* Select one of the following paragraph for power operated doors. Delete if not required.**

- F. Coordinate installation of electrical service. Complete power and control wiring from disconnect to unit components.

### 3.4 CLEANING AND ADJUSTING

- A. Adjust door assembly to smooth operation and in full contact with weatherstripping.
- B. Clean doors, frames, glass and polycarbonate according to manufacturer's instructions.
- C. Remove temporary labels and visible markings. Do not remove polycarbonate care and maintenance label required to maintain warranty.

### 3.5 PROTECTION

- A. Do not permit construction traffic through overhead door openings after adjustment and cleaning.
- B. Protect installed products until completion of project.
- C. Touch-up, damaged coatings and finishes and repair minor damage before Substantial Completion.

END OF SECTION