

# 610/620

# ROLLING SERVICE DOORS



HEAVY-DUTY ROLLING SERVICE DOOR



**STRENGTH.  
VERSATILITY.  
GOOD LOOKS.**



INDUSTRY LEADING  
COMMERCIAL & INDUSTRIAL SOLUTIONS





## Standard features at a glance

<b>Max standard width</b>	30'4" (9246 mm)
<b>Max standard height</b>	28'4" (8636 mm)
<b>Curtain</b>	22 ga. galvanized steel up to 15'4" (4674 mm) wide 20 ga. galvanized steel over 18'4" to 25'4" (5588 -7722 mm) wide 18 ga. galvanized steel over 25'4" to 30'4" (7722-9245 mm) wide
<b>Slat profile</b>	Curved, type C-187 or C-275 (Model 610); Flat, type F-265 (Model 620)
<b>Finish</b>	Gray, Tan, Brown or White
<b>Hood</b>	24 ga. galvanized steel
<b>Wind load</b>	20 psf
<b>Standard mounting</b>	Face-of-wall
<b>Operation</b>	Manual push-up up to 84 ft <sup>2</sup> (7804 mm <sup>2</sup> ) or 12' x 7' (3658 mm x 2134 mm) Chain hoist over 84 ft <sup>2</sup> (7804 mm <sup>2</sup> ) or 12' x 7' (3658 mm x 2134 mm)
<b>Standard spring</b>	20,000 cycle
<b>Weatherseals</b>	Bottom bar astragal Guide weatherseals and hood baffle (Model 620)
<b>Guides</b>	Three structural steel angles; PowderGuard® weathered finish with black powder coat
<b>Bottom bar</b>	Extruded aluminum w/weatherseal to 15'4" (4674 mm) Back-to-back steel angles w/weatherseal > 15'4" (>4674 mm)
<b>Lock</b>	Interior slide bolt on push-up Padlockable chain keeper on chain hoist
<b>Warranty</b>	24-month limited; 3 years/20,000 cycles limited on door and operator system**

## Options

- Electric operator (RHX®, RSX®, RMZ®) or crank operation
- Bottom sensing edge, sloping bottom bar
- Galvanized steel bottom bar angles and guides
- Between-jamb mounting
- Stainless steel or aluminum slats
- High-usage package
- High-wind load option (FBC, TDI, DADE)\*
- Cylinder lock
- Exhaust ports
- Flat slat profile option F-265 and C-600 heavy-duty 6" curved slat (Model 610)
- Perforated 18-gauge steel slats with 1/16" (2 mm) diameter holes on 1/16" (2 mm) centers
- Fenestrated slats with uniformly spaced openings of 5/8" x 3" (16 mm x 76 mm) or 1" x 10" (25.4 mm x 254 mm) on F265 slat only
- PowderGuard® Premium powder coat paint finish in 197 standard colors, or color-matched to specification
- PowderGuard® Zinc and PowderGuard® Textured finishes
- Special application doors:
  - Oversized doors to 1500 ft<sup>2</sup>. (139.4 m<sup>2</sup>)
  - Combination doors with grilles and/or with full or partial standard, perforated or fenestrated slats
  - Spark-resistant doors, craneway doors, pass doors

*Cover image: Model 610, perforation on top 2/3, bottom 1/3 solid, custom finish*

*Image above: Stormtite™, Model 620, finish in Brown*

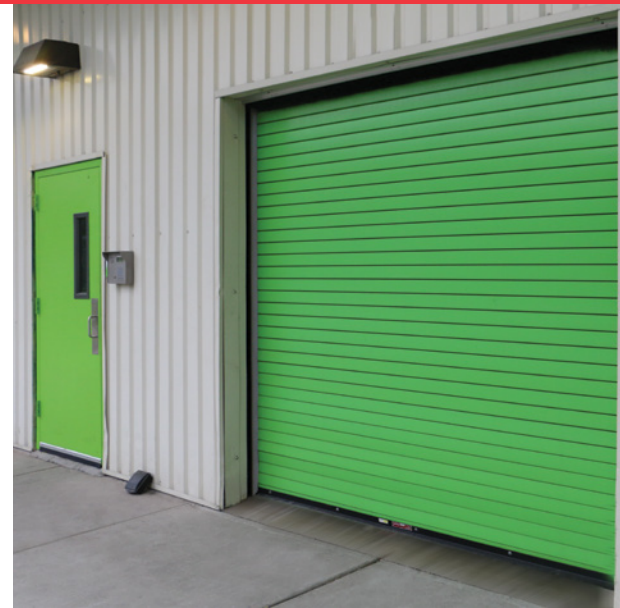
\* FBC – Florida Building Code; TDI – Texas Department of Insurance; DADE – Miami-Dade Building Code Compliance Office  
\*\* When purchased together



**Door that is are strong, durable, handsome and versatile**

Model 610 is the best selling door of our line. Stormtite™ Model 620 is an ideal choice for keeping climate-controlled air in and the elements out. Available to fit openings up to 30'4" x 28'4" (9246 mm x 8636 mm), these doors are fabricated of 18- to 24-gauge galvanized steel (depending upon door width), and can withstand wind loads up to 20 psf. Interlocking slats with endlocks ensure a tight fit while minimizing lateral movement.

Design versatility is afforded by a wide array of options, including a selection of slat profiles; curtain materials, finishes and colors; electric operation, and special features for unique applications. Each of our rolling service doors is configured for precise fitting of components, simpler installation, lower maintenance costs and trouble-free operation for life. The result is a door tough enough to perform exceptionally well in demanding industrial environments and attractive enough to meet exacting aesthetic requirements.



Model 620, custom finish

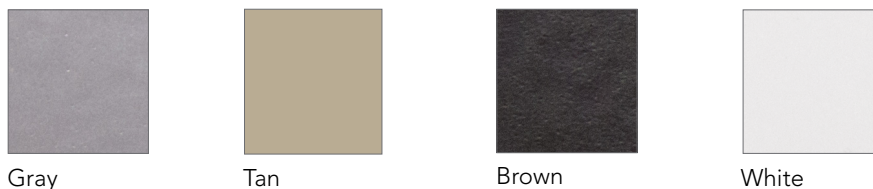
**Slat profiles**

Model 610				Model 620	
C-187 Slat	C-275 Slat	C-600 Slat	F-265 Slat, FE-265 Slat	F-265 Slat, FE-265 Slat	

**Finish options**

Finish details	
Standard polyester base coat	Two-coat system with polyester based top coat.
PowderGuard® Premium powder coat	Weather resistant polyester powder coat available in approximately 200 RAL colors; custom color match and EZ Clean treatment options available.
PowderGuard® Zinc finish	Zinc enriched powder coat provides excellent corrosion protection that outperforms both hot dipped and cold galvanized steel. Color selection from 197 powder coat colors; custom color match also available.
PowderGuard® Textured finish	Industrial textured powder coat provides a thicker, more scratch resistant coat for added product protection.

**Colors**



Actual colors may vary from brochure due to fluctuations in the printing process. Always request a color sample from your Overhead Door™ Distributor for accurate color matching.



**A**  
**& RENOVATION**  
**EXTERIOR**  
PAINTING, POINTING  
AND OF CEILING WORK  
723-7577

Model 610, perforated steel slat, PowderGuard® Texturedfinish in Iron

Tools to help you  
get the job done.

## Architect's Corner

A resource for architects, containing comprehensive technical and resource materials to support your project, including drawings and specifications for commercial doors.

[www.overhaddoor.com](http://www.overhaddoor.com)

The original, innovative choice for unequalled quality and service.

Overhead Door Corporation pioneered the upward-acting door industry, inventing the first sectional garage door in 1921 and the first electric door operator in 1926. Today, we continue to be the industry leader through the strength of our product innovation, superior craftsmanship and outstanding customer support, underscoring a legacy of quality, expertise and integrity. That's why design and construction professionals specify Overhead Door™ products more often than any other brand. Our family of over 400 Overhead Door™ Distributors across the U.S. and Canada not only share our name and logo, but also our commitment to excellence.



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